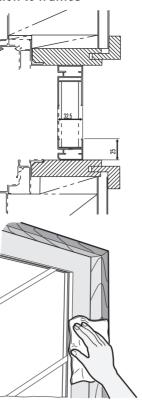


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4.Installation to frames



Window glass

L Angle

Opening positio

(1)Confirm the installation position Decide where to install it so that there is no obstacle for close & open operation. ①Installation space must be over 33mm in width. ②A window knob should not interfere with the unit screen.



(6) Take away the screen unit for the next procedure Hold the Bottom rail (or Stile post, Stop post) with hands and pull it. Then the screen unit will be taken away from the frames.

Note) If you tighten the screws too much, Anchor plates may be

(7) Screws on Anchor plate Fix the Anchor plates with screws.

damaged. Do not use electric screw driver.

(8) Put the screen unit back on the frames

the same procedure to fix the screen unit.

double-confirm if it's well fixed.

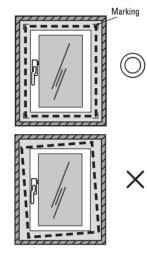
Put the groove of the back of Stile post (& Stop post) and the

projection of Anchor plate in line and push it on to fix. Please

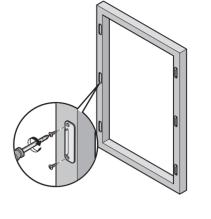
Note) If you put Anchor plates on Top rail and Bottom rail, do

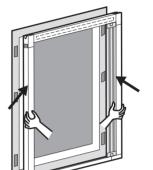
(2)Wipe off the dirt, grease, water etc on the frames.

(3)-A. In case of installing the screen unit on the frames Place the screen unit over the frames to double-confirm if it can be well installed. Note) It's advisable to mark some points with pencils etc for more accurate installation



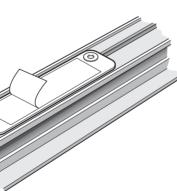
(3)-B. In case of installing the screen inside of wooden frames (with L Angle) Fix the L Angle inside the frames and install the screen unit. Make holes on the L Angle and fix the screen unit with screws.

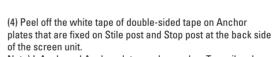




5.0peration

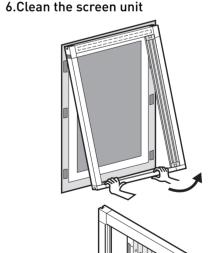
Hold the center of Slide bar for close and open operation.



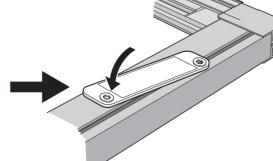


Note) L Angle and Anchor plate can be used on Top rail and Bottom rail.

This case please take Anchor plates off Stop post and Stile post and then put them on Top rail and Bottom rail. Also cut L Angle accordingly.







(5) Put the screen unit in line with the marking lines or along L Angles and press it down on them with the stick force of the double-sided tape to fix.

Note) In order to get the best of the stick force of the double-sided tape on Anchor plate, it's necessary to wait for 24 hours after it's stuck on the frames. Don't take off the screen unit from the frames before it takes 24 hours.



(2) Clean the screen unit with water

(1) Take away the screen unit

Open the screen unit and stand it. Use some soft brush and rinse the screen unit. Note) Do not damage the net or wire when cleaning it. If it's

Hold the Bottom rail (or Stile post, Stop post) with hands and pull it. Then the screen unit will be taken away from the frames.

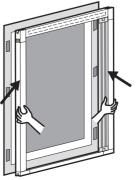
terribly dirty, use neutral detergent. But do not use organic detergent such as thinner or benzene.

(3) Drv Dry the screen unit every inch after it's washed with water.

(4) Put the screen unit back on the frames

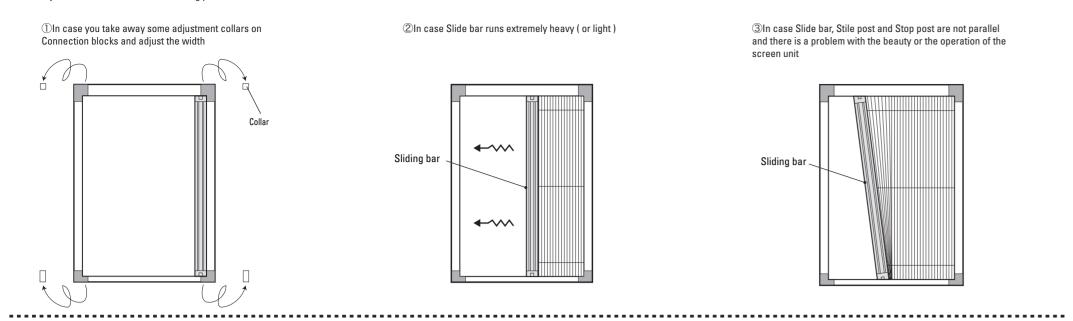
Put the groove of the back of Stile post (& Stop post) and the projection of Anchor plate in line and push it on to fix. Please double-confirm if it's well fixed.

Note) If you put Anchor plates on Top rail and Bottom rail, do the same procedure to fix the screen unit.



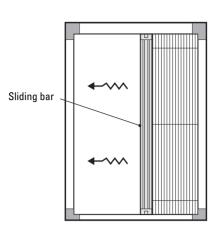
7.Adjust the wire

Please adjust the wire in case of the following problems.



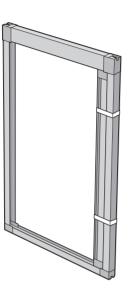
(1)Loosen the screws on Adjust hook on Stop post.

@In case Slide bar runs extremely heavy (or light)

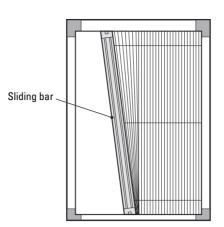


(2)Push Slide bar to Stile post closely and tape it temporarily or fix Slide bar with hand.

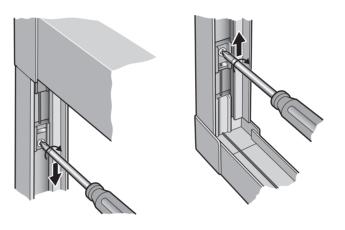
`Adjust hook Sliding bar Adjust hook Stop post



3 In case Slide bar, Stile post and Stop post are not parallel and there is a problem with the beauty or the operation of the screen unit



(3)Move Adjust hooks with relatively strong tension and fix Adjust hooks with screws.

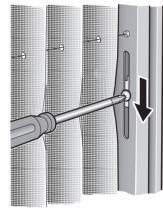


(4)Take off the tape that was used temporarily. Push Slide bar to Stile post closely and check if there is no space between them. (5)Move Slide bar from side to side and check the operation.

When you check the tension of each wire and if it's not equal, please adjust the tension accordingly. (1)Push Slide bar to Stile post closely and tape it temporarily or fix Slide bar with hand.



(2)Loosen the wire adjustment screw on Stile post and move it towards the direction where the wire tension gets tighter and fix it with screw.



(3)Take off the tape that was used temporarily. Move Slide bar from side to side and check if each wire tension is equal.